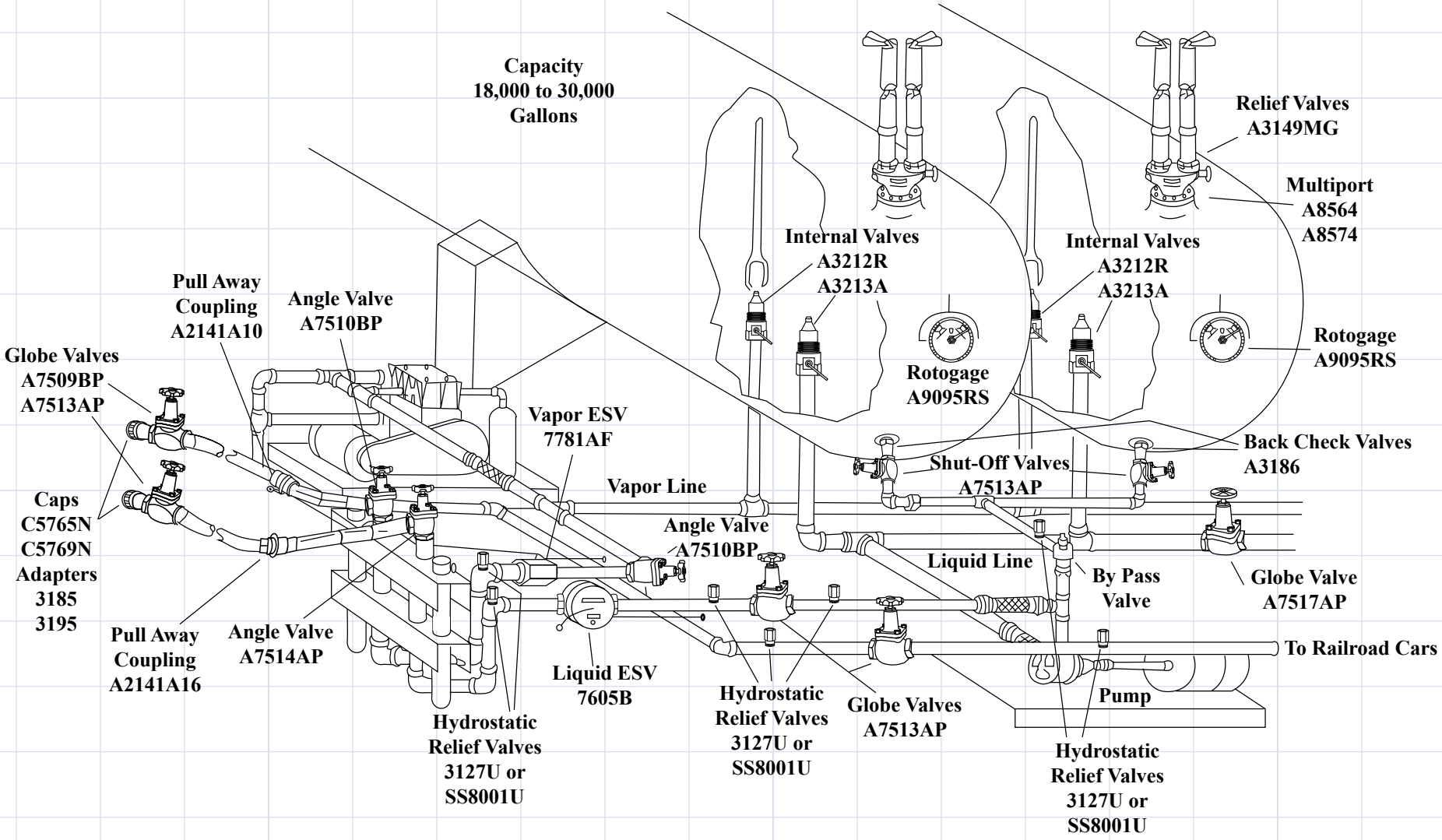Bulk Storage Plants